MASTERFLEX® L/S® PUMP TUBING







ENSURE OPTIMAL PERFORMANCE FROM YOUR MASTERFLEX PUMP

- Precision extruded to meet tight tolerances
- Factory tested and optically inspected
- Engineered to comply with numerous standards and classifications
- Different formulations and sizes accommodate a wide range of applications in numerous markets

To ensure accurate flow rates and long tubing life, use only Masterflex tubing in your pump applications—accept no substitutes! Our tubing is your best choice because, unlike general-purpose commodity tubing, it is specifically designed and manufactured for use in demanding peristaltic pump applications. Masterflex tubing will help you achieve top performance from your fluid transfer system.

CONSIDER THE FOLLOWING WHEN CHOOSING TUBING:

- Flow Rate: Tubing size directly affects flow rate—make sure the size is appropriate for your flow requirements
- Chemical Compatibility: Ensure tubing formulation is compatible with the fluid you will pump. Use the helpful compatibility charts at ColeParmer.com/mflexchem
- **Tubing Life:** All Masterflex tubing is formulated for optimal performance in Masterflex pumps. See detailed tubing life and graph information at ColeParmer.com/masterflex
- Fluid Characteristics: Viscosity, solids, back pressure, and suction lift all affect tubing performance and selection. For applications influenced by these variables, High-Performance Precision tubing typically works best
- **Temperature:** Choose a formulation that meets your temperature needs—refer to the following pages for specifications

Masterflex Tubing Formulations

		Application suitability [†]									
Pump tubing formulation	Advantages	Advantages Alkalies Organic Solventia Sterile Steril			Gas permeability	Sterilization					
Silicone (platinum-cured)	Excellent biocompatibility. No leachable additives, DOP, or plasticizers; phthalate and latex-free; odorless and nontoxic, fungus-resistant. No taste imparted to transported fluids.	N/R	N/R	N/R	F	G	F	E	USP Class V Extractables Exceeds Class VI Implant European Pharmacopoeia (EP 3.1.9) FDA 21 CFR 177.2600; FDA 21 CFR 210 and 211; Exceeds 3A sanitary	CO ₂ : 20,132 H ₂ : 6579	Sterilize by EtO, autoclave, or
Masterflex	Weather, ozone, corona, and radiation resistant. Minimal tendency to take a set. Translucent, clear to light amber.	Sta Dyi	tic: –5 namic	re rang 0 to 23 (pumpi 212°F)	0°C (-	-58 to 40 to 1	446°F 00°C)	CGMPs; REACH (non-DEHP) compliant ROHS compliant ADCF compliant	O ₂ : 7961 N ₂ : 2763	gamma radiation.
Silicone (peroxide-cured)	Excellent biocompatibility. No additives, plasticizers or DOP; odorless and nontoxic, fungus-resistant. No taste imparted to	N/R	N/R	N/R	F	G	F	E	USP Class VI European Pharmacopoeia (EP 3.1.9) FDA 21 CFR 177.2600	CO ₂ : 20,132 H ₂ : 6579	Sterilize by EtO or
Masterflex	transported fluids. Weather, ozone, corona, and radiation resistant. Minimal tendency to take a set. Translucent, clear to light amber.	Sta Dyi	tic: –5 namic	re rang 0 to 23 (pumpi 212°F)	0°С (-)	Exceeds 3A sanitary standards REACH (non-DEHP) compliant ROHS compliant ADCF compliant	0 ₂ : 7961 N ₂ : 2763	autoclave.
BioPharm Silicone (platinum-cured)	Ultra-smooth inner surface minimizes particle entrapment. Lower absorption; excellent biccompatibility; no leachable additive, DOP, or plasticizers. Very low extractables.	N/R	N/R	N/R	F	G	F	E	USP Class VI European Pharmacopoeia (EP 3.1.9) FDA 21 CFR 177.2600	CO ₂ : 25,147 H ₂ : — O ₂ : 4715 N ₂ : 2284	Sterilize by EtO, autoclave, or gamma radiation.
Masterflex		Sta Dyi	itic: –6 namic	re rang 0 to 23 (pumpi 212°F)	2°C (-)	Exceeds 3A sanitary standards REACH (non-DEHP) compliant RoHS compliant		
BioPharm Plus Silicone (platinum-cured)	Similar to BioPharm Silicone, plus: Longest life of any silicone pump tubing. Lower spallation than regular silicone. Enhanced pressure capability. Fungus-resistant.		N/R	N/R	F	G	F	E	USP Class VI European Pharmacopoeia (EP 3.1.9) FDA 21 CFR 177.2600	CO ₂ : 25,147 H ₂ : —	Sterilize by EtO, autoclave, or
Masterflex	Nontoxic, no leachable plasticizers. Lower gas permeability than other silicones. Translucent, clear to light amber.	Sta Dyi	itic: –6	re rang 0 to 23 (pumpi 212°F)	2°C (-)	Exceeds 3A sanitary standards REACH (non-DEHP) compliant ROHS compliant	O ₂ : 4715 N ₂ : 2284	gamma radiation.
Puri-Flex™	Biocompatible. Heat sealable and weldable. Long pump life when compared to silicone or other TPE tubings. Low spallation when compared to silicone or come after TPE tubings.	G	G	N/R	G	G	Е	E	USP Class VI FDA 21 CFR 177.2600 and 177.1810	CO ₂ : 1200	Sterilize by Et0, autoclave up to 135°C (275°F), gamma radiation up to 4.5 Mrad.
Masterflex*	silicone or some other TPE tubings. Very low protein binding. Cost effective. No halogens or phthalates. Translucent, clear to light white.	Sta Dyi	tic: –5 namic	re rang 0 to 13 (pumpi 212°F)	5°C (- ng): –:	-58 to 30 to 1	275°F 00°C)	REACH (non-DEHP) compliant RoHS compliant ADCF compliant	O ₂ : 200 N ₂ : 80	
C-Flex®	Physical properties similar to silicone with chemical compatibility of Tygon®. Inexpensive.	G	G	N/R	F	G	F	Е	USP Class VI European Pharmacopoeia (EP 3.2.9) REACH (non-DEHP) compliant	CO ₂ : — H ₂ : — O ₂ : 150 N ₂ : —	Sterilize by EtO, autoclave, or gamma radiation.
MASTERFLEX	Biocompatible. Heat sealable and weldable. Opaque, white.	Sta Dyi	itic: –4 namic	re rang 5 to 12 (pumpi 212°F)	1°C (-)	ROHS compliant ADCF compliant		
C-Flex® ULTRA	Physical properties similar to silicone with chemical compatibility of Tygon®. Biocompatible.	G	G	N/R	F	G	F	E	USP Class VI European Pharmacopoeia (EP 3.2.9) REACH (non-DEHP) compliant	CO ₂ : 2.1 H ₂ : —	Sterilize by gamma radiation or one cycle of autoclave
	Heat sealable and weldable. Longer pump life and lower spallation than C-Flex. Translucent.	Temperature range: Static: -45 to 121°C (-50 to 250°F) Dynamic (pumping): -40 to 100°C (-40 to 212°F))	REACH (non-defin) compliant ROHS compliant ADCF compliant	0 ₂ : 1.1 N ₂ : 3.4	at 121°C (250°F), 1 bar (15 psi) for 30 minutes.

 $^{^{\}dagger}\text{E} = \text{Excellent, G} = \text{Good, F} = \text{Fair, P} = \text{Poor, N/R} = \text{not recommended}$

Masterflex Tubing Formulations

		Application suitability†									
Pump tubing formulation	Advantages	Acids	Alkalies	Organic solvents	Pressure	Vacuum	Viscous fluids	Sterile fluids	Meets classifications	Gas permeability	Sterilization
PharMed® BPT MASTERFLEX	Great for tissue and cell work—nontoxic and nonhemolytic. Long service life (up to 10,000 hrs); reduces tubing costs and pump downtime. Opaque to UV and visible light to protect light-sensitive fluids. Low gas permeability. High-pressure 10.3 bar (150 psi) version available. Opaque, beige	Sta Dyr	tic: -5	N/R re rang 1 to 13 (pumpi 12°F)	32°C (-			E)	USP Class VI European Pharmacopoeia (EP 3.2.9) FDA 21 CFR 177.2600 NSF-51 REACH (non-DEHP) compliant RoHS compliant	CO ₂ : 1200 H ₂ : — O ₂ : 200 N ₂ : 80	Sterilize by EtO, autoclave, or gamma radiation up to 2.5 Mrad.
Solve-Flex®	Excellent chemical resistance, especially with solvents. Chemically inert. Low spallation.	Е	Е	Е	F	G	Е	Е	USP Class VI	_	Sterilize by EtO.
	Nontoxic. Low coefficient of friction. Fluoropolymer-lined tubing. Opaque, white.	Sta Dyr	tic: -5	re rang 1 to 13 (pumpi 12°F)	32°C (-)			
PharmaPure®	Nontoxic and nonhemolytic (similar to PharMed® BPT); biocompatible. Long life even under pressure; up to 1000 hours at 2.7 bar (40 psi).	G	G	N/R	G	G	Е	Е	USP Class VI FDA 21 CFR 177.2600 European Pharmacopoeia (EP 3.2.9)	CO ₂ : 1200 H ₂ : — O ₂ : 200 N ₂ : 80	Sterilize by EtO, autoclave or
Masterflex	Very low spallation—protects fluid purity. Low extractables. Low gas permeability. Opaque, off-white.	Sta Dyr	tic: -5	re rang 1 to 13 (pumpi 12°F)	32°C (-)	REACH (non-DEHP) compliant RoHS Compliant		gamma radiation up to 2.5 Mrad.
Chem-Durance® Bio	Excellent chemical resistance. Excellent life and durability under pressure. Low spallation. Plasticzer-free inner liner.		E	G	E	E	E	Е	USP Class VI FDA 21 CFR 177.2600 REACH (non-DEHP) compliant	CO ₂ : 745 H ₂ : — O ₂ : 200	Sterilize with ethylene oxide (EtO) radiation or
MASTERFLEX	High dielectric constant. Excellent biocompatibility. Opaque, beige.	Sta Dyr	tic: –6	re rang 0 to 74 (pumpi 04°F)	i°C (−7				RoHS Compliant	N ₂ : 80	autoclave.
PTFE	Chemically inert. Excellent chemical resistance. Will not leach into or absorb out of fluid being pumped. Extremely low gas permeability.	Е	E	Е	G	G	E	G	USP Class VI REACH (non-DEHP) compliant	CO ₂ : 6.8 H ₂ : —	Sterilize by EtO, autoclave, or gamma irradiation.
	Nontoxic. Virtually nonporous. Low coefficient of friction. Translucent, white. Use exclusively in PTFE-tubing pump head.	Sta Dyr	tic: –2 namic	re rang 40 to 2 (pumpi 302°F)	260°C)°F)	RoHS compliant ADCF compliant	0 ₂ : — N ₂ : 1.0	
Tygon® E-LFL	Longest life of all Tygon® peristaltic tubing. Clear for easy flow monitoring. Broad chemical resistance. Nonaging, nonoxidizing. Low gas permeability.	G	G	N/R	G	G	Е	G	USP Class VI European Pharmacopia (EP 3.2.9) FDA 21 CFR 175.300 EU Food	CO ₂ : 563 H ₂ : —	Sterilize by EtO or autoclave.
Masterflex	Smooth bore. Good for viscous fluids. High dielectric constant. Transparent, clear.	Sta Dyr	tic: -4	re rang 6 to 74 (pumpi 04°F)	i°C (–5				REACH (non-DEHP) compliant ROHS compliant ADCF compliant	0 ₂ : 124 N ₂ : 67	αιτουίανο.
Tygon® E-Food (B-44-4X)	Designed especially for handling food products. Bore is extremely smooth (better than most stainless steels) Nontoxic, will not affect taste or odor, and elect for CIP and flow portfication.	G	G	N/R	G	G	Е	F	FDA 21 CFR 175.300 EU Food NSF-51 REACH (non-DEHP) compliant	CO ₂ : 270 H ₂ : 97	Sterilize by Et0 or
MASTERFLEX	clear for CIP and flow verification. Excellent nonwetting properties permit flush cleaning and complete drainage. High dielectric constant. Transparent, clear.	Sta Dyr	tic: -3	re rang 6 to 74 (pumpi 04°F)	l°C (–3				RoHS compliant ADCF compliant Meets 3A sanitary standards	0 ₂ : 60 N ₂ : 30	autoclave.

 $^{^{\}dagger}E$ = Excellent, G = Good, F = Fair, P = Poor, N/R = not recommended

Masterflex Tubing Formulations

		Application suitability†									
Pump tubing formulation	Advantages	Meets classifications Wacuum Vacuum		Meets classifications	Gas permeability	Sterilization					
Tygon® E-Lab (E-3603)	Inexpensive tubing for general laboratory applications. Clear for easy flow monitoring. Handles virtually all inorganic chemicals. Nonaging, nonoxidizing.	G	G	N/R	G	G	E	Р	USP Class VI FDA 21 CFR 175.300 EU Food NSF-51	CO ₂ : 360 H ₂ : 97	Sterilize by EtO or
Masterflex		Sta Dyr	tic: –4	re rang 6 to 74 (pumpi 04°F)	°C (-5				REACH (non-DEHP) compliant ROHS compliant ADCF compliant	O ₂ : 80 N ₂ : 40	autoclave.
Tygon® Chemical (2001)	Best chemical resistance of any Tygon® formulation. Compatible with many polar solvents. Plasticizer-free.	E	E	G	G	G	Е	G	FDA 21 CFR 175.300 REACH (non-DEHP) compliant RoHS compliant	CO ₂ : 114 H ₂ : —	Sterilize by EtO, autoclave, or
Masterflex	Clear for easy flow monitoring. Low extractability. Low gas permeability. High dielectric constant. Transparent, clear.	Sta Dyr	tic: –7	re rang 7 to 57 (pumpi 04°F)	′°C (−1)	ADCF compliant	H ₂ : — O ₂ : 19 N ₂ : 9	gamma radiation.
Tygon® Fuel & Lubricant (F-4040-A)	Specially formulated to transport hydrocar- bons, petroleum products, and distillates. Suitable for gasoline, kerosene, heating oils, cutting fluids, and glycol-based		G	N/R	G	G	E	Р	REACH (non-DEHP) compliant	CO ₂ : 100 H ₂ : 97	Sterilization is not
Masterflex	coolants. Minimum extractability. Low gas permeability. High dielectric constant. Transparent, yellow.	Sta Dyr	nerature range: iic: -37 to 74°C (-35 to 165°F) amic (pumping): 0 to 40°C 2 to 104°F)						RoHS compliant ADCF compliant	0 ₂ : 22 N ₂ : 12	recommended.
Norprene® (A 60 G)	Best choice for vacuum/pressure applications. Offers longest pump tubing life. Heat, ambient ozone resistant.		G	N/R	E	Е	E	N/R	NSF-51	CO ₂ : 1200	Stariliza by EtO
Masterflex	Good resistance to acids/alkalies. Black color hides dirt and dust. Heat sealable, nonaging, and nonoxidizing. High dielectric constant. High-pressure version available. Opaque, black.	Sta Dyr	tic: –5	re rang 9 to 13 (pumpi 12°F)	2°C (-)	REACH (non-DEHP) compliant RoHS compliant	H ₂ : — O ₂ : 200 N ₂ : 80	Sterilize by Et0, autoclave, or gamma irradiation.
Norprene® Food (A 60 F)	Similar to Norprene® but with FDA approval. Excellent for food/dairy applications. Longest life, good flow consistency. Heat and ozone resistant.	G	G	N/R	E	Е	Е	G	FDA 21 CFR 177.2600 NSF-51 REACH (non-DEHP) compliant	CO ₂ : 1200 H ₂ : —	Sterilize by EtO, autoclave, or gamma irradiation.
Masterflex	Good resistance to acids/alkalies. Heat sealable, nonaging, and nonoxidizing. High dielectric constant. Opaque, beige.	Sta Dyr	tic: –5	re rang 9 to 13 (pumpi 12°F)	2°C (-)	RoHS compliant	O ₂ : 200 N ₂ : 80	
Viton®	Perfect for food and lab applications where FDA compliance is required. Excellent chemical resistance. Resistant to corresives solvents and pile.	E	E	Variable—test before using	G	G	G	F	FDA 21 CFR 177.2600	CO ₂ : 76 to 79 H ₂ : —	Sterilization is not
Masterflex	Resistant to corrosives, solvents, and oils at elevated temperatures. Low gas permeability. Opaque, black.	Temperature range: Static: -32 to 205°C (-25 to 400°F) Dynamic (pumping): 0 to 150°C (32 to 302°F)							ADCF compliant	0 ₂ : 13 to 15 N ₂ : 4.3	recommended.

 $^{^{\}dagger}\text{E} = \text{Excellent, G} = \text{Good, F} = \text{Fair, P} = \text{Poor, N/R} = \text{not recommended}$

Masterflex Tubing Test Kit

Our FREE Tubing Test Kit is a simple way to test your chemicals against different tubing formulations. Kit contains samples of 19 different pump tubing formulations, formulation descriptions, a selection guide, instructions on how to test your tubing, and complete ordering information. Call today! Request item 00101-10.

Call or go online to request your FREE test kit today!



L/S Precision Pump Tubing

Ensure optimal performance from your Masterflex pump

- Custom extruded to fit Masterflex pumps
- Engineered for long life in peristaltic pump applications

	Tubing size	L/S 13	L/S 14	L/S 16	L/S 25	L/S 17	L/S 18
	Inner diameter (nominal)	0.8 mm (0.03")	1.6 mm (0.06")	3.1 mm (0.12")	4.8 mm (0.19")	6.4 mm (0.25")	7.9 mm (0.31")
	Hose barb size	1.6 mm (1/16")	1.6 mm (1/16")	3.2 mm (1/8")	4.8 mm (¾6")	6.4 mm (1/4")	9.5 mm (%")
	Flow range (approximate)†	0.06 to 36 mL/min	0.21 to 130 mL/min	0.8 to 480 mL/min	1.7 to 1000 mL/min	2.8 to 1700 mL/min	3.8 to 2300 mL/min
	Maximum pressure‡		2.7 bar (40 psig)		2.4 bar (35 psig)	1.4 bar (20 psig)	1.0 bar (15 psig)
	Maximum vacuum [‡]		660 mm Hg (26" Hg)				g (20" Hg)
	Suction lift [‡]		8.8 m H ₂ O	(29 ft H ₂ 0)		6.7 m H ₂ 0	(22 ft H ₂ 0)
Pump tubing formulation	Compatible pump head	•	•	0	0	0	0
Silicone (platinum-cured)	✓ Standard ✓ Easy-Load* ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-96410-13 7.6 m (25 ft)/pk	MK-96410-14 7.6 m (25 ft)/pk	MK-96410-16 7.6 m (25 ft)/pk	MK-96410-25 7.6 m (25 ft)/pk	MK-96410-17 7.6 m (25 ft)/pk	MK-96410-18 7.6 m (25 ft)/pk
Silicone (peroxide-cured)	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-96400-13 7.6 m (25 ft)/pk	MK-96400-14 7.6 m (25 ft)/pk	MK-96400-16 7.6 m (25 ft)/pk	MK-96400-25 7.6 m (25 ft)/pk	MK-96400-17 7.6 m (25 ft)/pk	MK-96400-18 7.6 m (25 ft)/pk
BioPharm Silicone (platinum-cured) MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-96420-13 7.6 m (25 ft)/pk	MK-96420-14 7.6 m (25 ft)/pk	MK-96420-16 7.6 m (25 ft)/pk	MK-96420-25 7.6 m (25 ft)/pk	MK-96420-17 7.6 m (25 ft)/pk	MK-96420-18 7.6 m (25 ft)/pk
BioPharm Plus Silicone (platinum-cured) MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-96440-13 7.6 m (25 ft)/pk	MK-96440-14 7.6 m (25 ft)/pk	MK-96440-16 7.6 m (25 ft)/pk	MK-96440-25 7.6 m (25 ft)/pk	MK-96440-17 7.6 m (25 ft)/pk	MK-96440-18 7.6 m (25 ft)/pk
Puri-Flex™	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-96419-13 7.6 m (25 ft)/pk	MK-96419-14 7.6 m (25 ft)/pk	MK-96419-16 7.6 m (25 ft)/pk	MK-96419-25 7.6 m (25 ft)/pk	MK-96419-17 7.6 m (25 ft)/pk	MK-96419-18 7.6 m (25 ft)/pk
C-Flex® MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-06424-13 7.6 m (25 ft)/pk	MK-06424-14 7.6 m (25 ft)/pk	MK-06424-16 7.6 m (25 ft)/pk	MK-06424-25 7.6 m (25 ft)/pk	MK-06424-17 7.6 m (25 ft)/pk	MK-06424-18 7.6 m (25 ft)/pk
C-Flex® ULTRA	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	_	MK-06434-14 7.6 m (25 ft)/pk	MK-06434-16 7.6 m (25 ft)/pk	MK-06434-25 7.6 m (25 ft)/pk	MK-06434-17 7.6 m (25 ft)/pk	MK-06434-18 7.6 m (25 ft)/pk
PharMed® BPT Masterflex®	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-06508-13 7.6 m (25 ft)/pk	MK-06508-14 7.6 m (25 ft)/pk	MK-06508-16 7.6 m (25 ft)/pk	MK-06508-25 7.6 m (25 ft)/pk	MK-06508-17 7.6 m (25 ft)/pk	MK-06508-18 7.6 m (25 ft)/pk
Solve-Flex®	✓ Easy-Load ✓ Easy-Load II	_	_	-	_	MK-96446-17 3.6 m (12 ft)/pk	_

[†]Determined under the following conditions: 0 psi at inlet, 0.5 psi at outlet; water temperature at 22°C (72°F).

[‡]Actual performance varies depending on tubing formulation—values shown are for firm tubing.

L/S Precision Pump Tubing (continued)

	Tubing size	L/S 13	L/S 14	L/S 16	L/S 25	L/S 17	L/S 18	
	Inner diameter (nominal)	0.8 mm (0.03")	1.6 mm (0.06")	3.1 mm (0.12")	4.8 mm (0.19")	6.4 mm (0.25")	7.9 mm (0.31")	
	Hose barb size	1.6 mm (¹ /16")	1.6 mm (¹ /16")	3.2 mm (¹ /8")	4.8 mm (³ /16")	6.4 mm (¹ /4")	9.5 mm (³ /8")	
	Flow range (approximate)†	0.06 to 36 mL/min	0.21 to 130 mL/min	0.8 to 480 mL/min	1.7 to 1000 mL/min	2.8 to 1700 mL/min	3.8 to 2300 mL/min	
	Maximum pressure [‡]		2.7 bar (40 psig)		2.4 bar (35 psig)	1.4 bar (20 psig)	1.0 bar (15 psig)	
	Maximum vacuum‡		660 mm H			510 mm Hg (20" Hg)		
	Suction lift [‡]		8.8 m H ₂ O	(29 ft H ₂ 0)	I	6.7 m H ₂ O	(22 ft H ₂ 0)	
Pump tubing formulation	Compatible pump head	•	•	0	0	0	0	
PharmaPure® Masterflex®	✓ Easy-Load ✓ Easy-Load II	MK-06435-13 7.6 m (25 ft)/pk	MK-06435-14 7.6 m (25 ft)/pk	MK-06435-16 7.6 m (25 ft)/pk	MK-06435-25 7.6 m (25 ft)/pk	MK-06435-17 7.6 m (25 ft)/pk	MK-06435-18 7.6 m (25 ft)/pk	
Chem-Durance® Bio	✓ Easy-Load ✓ Easy-Load II	MK-06442-13 15.2 m (50 ft)/pk	MK-06442-14 15.2 m (50 ft)/pk	MK-06442-16 15.2 m (50 ft)/pk	MK-06442-25 15.2 m (50 ft)/pk	MK-06442-17 15.2 m (50 ft)/pk	MK-06442-18 15.2 m (50 ft)/pk	
Tygon® E-LFL MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-06440-13 7.6 m (25 ft)/pk	MK-06440-14 7.6 m (25 ft)/pk	MK-06440-16 7.6 m (25 ft)/pk	MK-06440-25 7.6 m (25 ft)/pk	MK-06440-17 7.6 m (25 ft)/pk	MK-06440-18 7.6 m (25 ft)/pk	
Tygon E-Food (B-44-4X)	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-06418-13 15.2 m (50 ft)/pk	MK-06418-14 15.2 m (50 ft)/pk	MK-06418-16 15.2 m (50 ft)/pk	MK-06418-25 15.2 m (50 ft)/pk	MK-06418-17 15.2 m (50 ft)/pk	MK-06418-18 15.2 m (50 ft)/pk	
Tygon E-Lab (E-3603)	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-06509-13 15.2 m (50 ft)/pk	MK-06509-14 15.2 m (50 ft)/pk	MK-06509-16 15.2 m (50 ft)/pk	MK-06509-25 15.2 m (50 ft)/pk	MK-06509-17 15.2 m (50 ft)/pk	MK-06509-18 15.2 m (50 ft)/pk	
Tygon Chemical (2001) MASTERFLEX	✓ Easy-Load ✓ Easy-Load II	MK-06475-13 15.2 m (50 ft)/pk	MK-06475-14 15.2 m (50 ft)/pk	MK-06475-16 15.2 m (50 ft)/pk	MK-06475-25 15.2 m (50 ft)/pk	MK-06475-17 15.2 m (50 ft)/pk	MK-06475-18 15.2 m (50 ft)/pk	
Tygon Fuel & Lubricant (F-4040-A)	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-06401-13 15.2 m (50 ft)/pk	MK-06401-14 15.2 m (50 ft)/pk	MK-06401-16 15.2 m (50 ft)/pk	MK-06401-25 15.2 m (50 ft)/pk	MK-06401-17 15.2 m (50 ft)/pk	MK-06401-18 15.2 m (50 ft)/pk	
Norprene® (A-60 G) Masterflex	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-06404-13 15.2 m (50 ft)/pk	MK-06404-14 15.2 m (50 ft)/pk	MK-06404-16 15.2 m (50 ft)/pk	MK-06404-25 15.2 m (50 ft)/pk	MK-06404-17 15.2 m (50 ft)/pk	MK-06404-18 15.2 m (50 ft)/pk	
Norprene Food (A 60 F) MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-06402-13 15.2 m (50 ft)/pk	MK-06402-14 15.2 m (50 ft)/pk	MK-06402-16 15.2 m (50 ft)/pk	MK-06402-25 15.2 m (50 ft)/pk	MK-06402-17 15.2 m (50 ft)/pk	MK-06402-18 15.2 m (50 ft)/pk	
Viton® MASTER FLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ Multichannel cartridge	MK-96412-13 7.6 m (25 ft)/pk	MK-96412-14 7.6 m (25 ft)/pk	MK-96412-16 7.6 m (25 ft)/pk	MK-96412-25 7.6 m (25 ft)/pk	MK-96412-17 7.6 m (25 ft)/pk	MK-96412-18 7.6 m (25 ft)/pk	

 $^{^\}dagger$ Determined under the following conditions: 0 psi at inlet, 0.5 psi at outlet; water temperature at 22°C (72°F).

[‡]Actual performance varies depending on tubing formulation—values shown are for firm tubing.

L/S High-Performance Precision Pump Tubing

Thicker wall compared to our Precision pump tubing

- Best choice for applications involving pressure, suction lift, viscous fluids, or long tubing life

	Tubing size	L/S 15	L/S 24	L/S 35	L/S 36
	Inner diameter (nominal)	4.8 mm (0.19")	6.4 mm (0.25")	7.9 mm (0.31")	9.7 mm (0.38")
	Hose barb size	4.8 mm (¾16")	6.4 mm (1/4")	9.5 mm (¾")	9.5 mm (¾")
	Flow range (approximate)†	1.7 to 1000 mL/min (1.8 to 1100 mL/min)	2.8 to 1700 mL/min (3.0 to 1800 mL/min)	3.8 to 2300 mL/min (4.3 to 2600 mL/min)	4.8 to 2900 mL/min (5.8 to 3400 mL/min)
	Maximum pressure [‡]	2.7 bar	(40 psig)	2.4 bar (35 psig)	1.4 bar (20 psig)
	Maximum vacuum‡		660 mm Hg (26" Hg)		610 mm Hg (24" Hg)
	Suction lift [‡]		8.8 m H ₂ 0 (29 ft H ₂ 0)		8.3 m H ₂ 0 (27 ft H ₂ 0)
Pump tubing formulation	Compatible pump head	0	0	0	0
Silicone (platinum-cured) MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-96410-15 7.6 m (25 ft)/pk	MK-96410-24 7.6 m (25 ft)/pk	MK-96410-35 7.6 m (25 ft)/pk	MK-96410-36 7.6 m (25 ft)/pk
Silicone (peroxide-cured) MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-96400-15 7.6 m (25 ft)/pk	MK-96400-24 7.6 m (25 ft)/pk	MK-96400-35 7.6 m (25 ft)/pk	MK-96400-36 7.6 m (25 ft)/pk
BioPharm Silicone (platinum-cured) MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-96420-15 7.6 m (25 ft)/pk	MK-96420-24 7.6 m (25 ft)/pk	MK-96420-35 7.6 m (25 ft)/pk	MK-96420-36 7.6 m (25 ft)/pk
BioPharm Plus Silicone (platinum-cured) Masterflex	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-96440-15 7.6 m (25 ft)/pk	MK-96440-24 7.6 m (25 ft)/pk	MK-96440-35 7.6 m (25 ft)/pk	MK-96440-36 7.6 m (25 ft)/pk
Puri-Flex™	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-96419-15 7.6 m (25 ft)/pk	MK-96419-24 7.6 m (25 ft)/pk	MK-96419-35 7.6 m (25 ft)/pk	MK-96419-36 7.6 m (25 ft)/pk
C-Flex® MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-06424-15 7.6 m (25 ft)/pk	MK-06424-24 7.6 m (25 ft)/pk	MK-06424-35 7.6 m (25 ft)/pk	MK-06424-36 7.6 m (25 ft)/pk
C-Flex® ULTRA	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-06434-15 7.6 m (25 ft)/pk	MK-06434-24 7.6 m (25 ft)/pk	MK-06434-35 7.6 m (25 ft)/pk	MK-06434-36 7.6 m (25 ft)/pk
PharMed® BPT MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-06508-15 7.6 m (25 ft)/pk	MK-06508-24 7.6 m (25 ft)/pk	MK-06508-35 7.6 m (25 ft)/pk	MK-06508-36 7.6 m (25 ft)/pk
Solve-Flex®	✓ Easy-Load ✓ Easy-Load II	_	MK-96446-24 3.6 m (12 ft)/pk	_	_

¹Flow range determined under the following conditions: Using a 1 to 600 rpm drive; 0 psi at inlet, 0.5 psi at outlet; water temperature at 22°C (72°F). Value given in () is obtained with the High-Performance pump head.

[‡]Actual performance varies depending on tubing formulation—values shown are for firm tubing.

L/S High-Performance Precision Pump Tubing (continued)

	Tubing size	L/S 15	L/S 24	L/S 35	L/S 36
	Inner diameter (nominal)	4.8 mm (0.19")	6.4 mm (0.25")	7.9 mm (0.31")	9.7 mm (0.38")
	Hose barb size	4.8 mm (³ /16")	6.4 mm (¹ /4")	9.5 mm (³ /8")	9.5 mm (³ /8")
	Flow range (approximate) [†]	1.7 to 1000 mL/min (1.8 to 1100 mL/min)	2.8 to 1700 mL/min (3.0 to 1800 mL/min)	3.8 to 2300 mL/min (4.3 to 2600 mL/min)	4.8 to 2900 mL/min (5.8 to 3400 mL/min)
	Maximum pressure‡	2.7 bar ((40 psig)	2.4 bar (35 psig)	1.4 bar (20 psig)
	Maximum vacuum‡		660 mm Hg (26" Hg)		610 mm Hg (24" Hg)
	Suction lift [‡]		8.8 m H ₂ O (29 ft H ₂ O)		8.3 m H ₂ O (27 ft H ₂ O)
Pump tubing formulation	Compatible pump head	0	0	0	0
PharmaPure® Masterflex	✓ Easy-Load ✓ Easy-Load II	MK-06435-15 7.6 m (25 ft)/pk	MK-06435-24 7.6 m (25 ft)/pk	_	_
Chem-Durance® Bio	✓ Easy-Load ✓ Easy-Load II	MK-06442-15 15.2 m (50 ft)/pk	MK-06442-24 15.2 m (50 ft)/pk	MK-06442-35 15.2 m (50 ft)/pk	MK-06442-36 15.2 m (50 ft)/pk
Tygon® E-LFL MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-06440-15 7.6 m (25 ft)/pk	MK-06440-24 7.6 m (25 ft)/pk	MK-06440-35 7.6 m (25 ft)/pk	MK-06440-36 7.6 m (25 ft)/pk
Tygon E-Food (B-44-4X)	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-06418-15 15.2 m (50 ft)/pk	MK-06418-24 15.2 m (50 ft)/pk	MK-06418-35 15.2 m (50 ft)/pk	MK-06418-36 15.2 m (50 ft)/pk
Tygon E-Lab (E-3603) MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-06509-15 15.2 m (50 ft)/pk	MK-06509-24 15.2 m (50 ft)/pk	MK-06509-35 15.2 m (50 ft)/pk	MK-06509-36 15.2 m (50 ft)/pk
Tygon Chemical (2001) MASTERFLEX	✓ Easy-Load ✓ Easy-Load II	MK-06475-15 15.2 m (50 ft)/pk	MK-06475-24 15.2 m (50 ft)/pk	_	_
Tygon Fuel & Lubricant (F-4040-A) MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-06401-15 15.2 m (50 ft)/pk	MK-06401-24 15.2 m (50 ft)/pk	MK-06401-35 15.2 m (50 ft)/pk	MK-06401-36 15.2 m (50 ft)/pk
Norprene® (A-60 G) Masterflex	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-06404-15 15.2 m (50 ft)/pk	MK-06404-24 15.2 m (50 ft)/pk	MK-06404-35 15.2 m (50 ft)/pk	MK-06404-36 15.2 m (50 ft)/pk
Norprene Food (A 60 F)	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-06402-15 15.2 m (50 ft)/pk	MK-06402-24 15.2 m (50 ft)/pk	MK-06402-35 15.2 m (50 ft)/pk	MK-06402-36 15.2 m (50 ft)/pk
Viton® MASTERFLEX	✓ Standard ✓ Easy-Load ✓ Easy-Load II ✓ Easy-Load 3 ✓ High-Performance	MK-96412-15 7.6 m (25 ft)/pk	MK-96412-24 7.6 m (25 ft)/pk	MK-96412-35 7.6 m (25 ft)/pk	MK-96412-36 7.6 m (25 ft)/pk

[†]Flow range determined under the following conditions: Using a 1 to 600 rpm drive; 0 psi at inlet, 0.5 psi at outlet; water temperature at 22°C (72°F). Value given in () is obtained with the High-Performance pump head.

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^{*}Actual performance varies depending on tubing formulation—values shown are for firm tubing.